



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAY 22 2018

80 3396

D119-646-311
Job Sheet 177635



Part No: D119-646-311

Job Qty: 3 ea

Part Name: Ground Handling



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP RevA: New issue DD verified by:EC

MAY 23 2018

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/30/18	5/30/18	0.00	0.00	Start Up Stores/Pkg-1		MAY 24 2018
110	Packaging	3 pcs	5/30/18	5/30/18	0.00	0.00	Packaging1-1		MAY 24 2018
120	QC	3 pcs	5/30/18	5/30/18	0.00	0.00	QC4		SMB
130	Packaging	3 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3-1		SMB
135	DC	3 pcs	5/30/18	5/30/18	0.00	0.00	DC		
140	QC21-FG	3 Ea	5/30/18	5/30/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D119-646-311 Location: _____ PPP rev: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D119-646-311 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C46A	Bolt	12 Ea (4 ea)	90-Start up Operation	5041155
D2652	Bushing	24 Ea (8 ea)	90-Start up Operation	5054604
D3886-041	Lug Assembly	6 Ea (2 ea)	90-Start up Operation	5061556
MS21043-3	Nut	12 Ea (4 ea)	90-Start up Operation	5034415
NAS1149C0332R	Washer	12 Ea (4 ea)	90-Start up Operation	5049837

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C46A	12	149	0
	D2652	24	693	0
	D3886-041	6	36	0
	MS21043-3	12	1,130	0
	NAS1149C0332R	12	7,368	0

Part Specifications

Specifications could not be found.



Container No: S074013



Part: D119-646-311

Job No: 177635

Serial No/Batch: S074013

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/24/18

Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-7	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-7	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	2	2	2	2	2	2							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
90												2	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT
*120													MS21250-05048	BOLT
*121													NAS1149C0532R	WASHER
*122													D3672-7	WASHER
*123													MS21043-5	NUT

* SUPPLIED WITH DART CROSSTUBES